

The Modern Hunting Rifle can be configured to feed from an internal magazine or from a drop-box magazine.

CONVERTING TO DROP-BOX MAGAZINE

1. Remove the front action screw and remove the hinged floorplate, magazine retainer, and internal magazine box.
2. Remove the rear action screw and pull barreled action from chassis.
3. Insert the magazine guides into the magazine well from the top of the chassis ensuring the tall side of the guides are towards the rear. If installed correctly, they will not protrude into the barrel channel.
4. Install the barreled action into the chassis.
5. Install the DBM retainer and replace both action screws and torque to 65 in/lbs.

Pro-Tip: When tightening action screws ensure the barreled action is pulled rearward so the recoil lug is contacting the chassis. Tighten front action screw first.